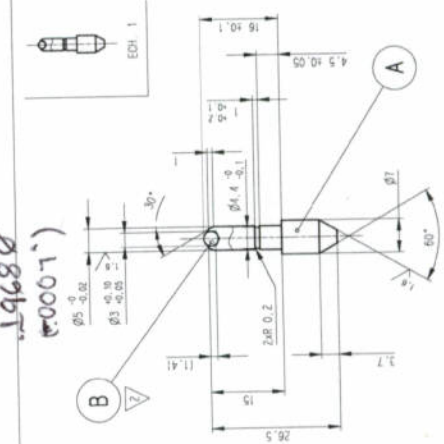
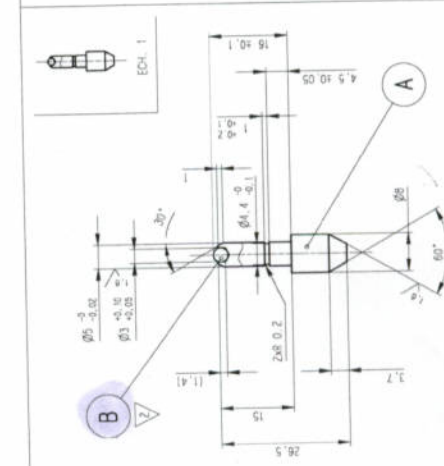




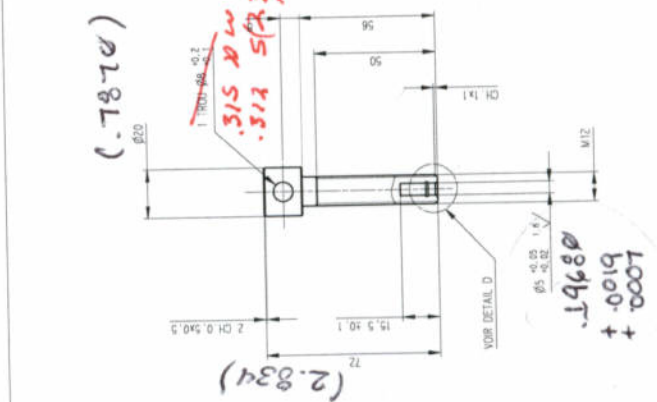
1 - PROTECTION : BRUI - HALL	DATE : 21-10-77	USINAGE	SCHEDE CENA - AB
	RG-443-47	1 2 ✓ ✓ ✓	ZL-03-00
ETRIER	3X40216		INDICE
	W. 1400 - 1600 MPa	TM 0887 P001	B.



B	I	BILLE Ø7				TM	9743020001
A	J	PONTEAU A2.21x60		SANCY			HR : ø 81
			MATIERE:			OBS	
REP	DTE	DENOMINATION					
					USURAGE 3 / 2 / 1 / 6	TOTAL CMA - ASL	N° de
						2	INCE
		PONTEAU Ø7				TM 0887 P003	



A		1	BULLE Ø3	TM	914305001
B		1	POINTEAU	ZANZY	HR 2 x 1
REF		QTE	DESCRIPTION	MATIERE	Ø55
				POINTEAU	PCMA - Ø3
				2	24-03-00
				1,2	1,9
				2	24-03-00
				ENS. SECTI	INDEXE
				VOR TABELL	
				TM 0887	P004
				POINTEAU	Ø8



RC-43-A7	35NCID 16 P. 14000-15000 MPa	USE SIZE 1/2" <input checked="" type="checkbox"/> 3/4" <input checked="" type="checkbox"/> 1"	FORM 15		FORM - A5
					24-03-00
VIS	TM 0887 P002		NOICE		

<div> <div> 10 </div> <div> 11 </div> <div> 12 </div> </div>		<div> <div> 13 </div> <div> 14 </div> <div> 15 </div> </div>		<div> <div> 16 </div> <div> 17 </div> <div> 18 </div> </div>	
<div> <div> 19 </div> <div> 20 </div> <div> 21 </div> </div>		<div> <div> 22 </div> <div> 23 </div> <div> 24 </div> </div>		<div> <div> 25 </div> <div> 26 </div> <div> 27 </div> </div>	
<div> <div> 28 </div> <div> 29 </div> <div> 30 </div> </div>		<div> <div> 31 </div> <div> 32 </div> <div> 33 </div> </div>		<div> <div> 34 </div> <div> 35 </div> <div> 36 </div> </div>	
<div> <div> 37 </div> <div> 38 </div> <div> 39 </div> </div>		<div> <div> 40 </div> <div> 41 </div> <div> 42 </div> </div>		<div> <div> 43 </div> <div> 44 </div> <div> 45 </div> </div>	
<div> <div> 46 </div> <div> 47 </div> <div> 48 </div> </div>		<div> <div> 49 </div> <div> 50 </div> <div> 51 </div> </div>		<div> <div> 52 </div> <div> 53 </div> <div> 54 </div> </div>	
<div> <div> 55 </div> <div> 56 </div> <div> 57 </div> </div>		<div> <div> 58 </div> <div> 59 </div> <div> 60 </div> </div>		<div> <div> 61 </div> <div> 62 </div> <div> 63 </div> </div>	
<div> <div> 64 </div> <div> 65 </div> <div> 66 </div> </div>		<div> <div> 67 </div> <div> 68 </div> <div> 69 </div> </div>		<div> <div> 70 </div> <div> 71 </div> <div> 72 </div> </div>	
<div> <div> 73 </div> <div> 74 </div> <div> 75 </div> </div>		<div> <div> 76 </div> <div> 77 </div> <div> 78 </div> </div>		<div> <div> 79 </div> <div> 80 </div> <div> 81 </div> </div>	
<div> <div> 82 </div> <div> 83 </div> <div> 84 </div> </div>		<div> <div> 85 </div> <div> 86 </div> <div> 87 </div> </div>		<div> <div> 88 </div> <div> 89 </div> <div> 90 </div> </div>	
<div> <div> 91 </div> <div> 92 </div> <div> 93 </div> </div>		<div> <div> 94 </div> <div> 95 </div> <div> 96 </div> </div>		<div> <div> 97 </div> <div> 98 </div> <div> 99 </div> </div>	
<div> <div> 100 </div> <div> 101 </div> <div> 102 </div> </div>		<div> <div> 103 </div> <div> 104 </div> <div> 105 </div> </div>		<div> <div> 106 </div> <div> 107 </div> <div> 108 </div> </div>	
<div> <div> 109 </div> <div> 110 </div> <div> 111 </div> </div>		<div> <div> 112 </div> <div> 113 </div> <div> 114 </div> </div>		<div> <div> 115 </div> <div> 116 </div> <div> 117 </div> </div>	
<div> <div> 118 </div> <div> 119 </div> <div> 120 </div> </div>		<div> <div> 121 </div> <div> 122 </div> <div> 123 </div> </div>		<div> <div> 124 </div> <div> 125 </div> <div> 126 </div> </div>	
<div> <div> 127 </div> <div> 128 </div> <div> 129 </div> </div>		<div> <div> 130 </div> <div> 131 </div> <div> 132 </div> </div>		<div> <div> 133 </div> <div> 134 </div> <div> 135 </div> </div>	
<div> <div> 136 </div> <div> 137 </div> <div> 138 </div> </div>		<div> <div> 139 </div> <div> 140 </div> <div> 141 </div> </div>		<div> <div> 142 </div> <div> 143 </div> <div> 144 </div> </div>	
<div> <div> 145 </div> <div> 146 </div> <div> 147 </div> </div>		<div> <div> 148 </div> <div> 149 </div> <div> 150 </div> </div>		<div> <div> 151 </div> <div> 152 </div> <div> 153 </div> </div>	
<div> <div> 154 </div> <div> 155 </div> <div> 156 </div> </div>		<div> <div> 157 </div> <div> 158 </div> <div> 159 </div> </div>		<div> <div> 160 </div> <div> 161 </div> <div> 162 </div> </div>	
<div> <div> 163 </div> <div> 164 </div> <div> 165 </div> </div>		<div> <div> 166 </div> <div> 167 </div> <div> 168 </div> </div>		<div> <div> 169 </div> <div> 170 </div> <div> 171 </div> </div>	
<div> <div> 172 </div> <div> 173 </div> <div> 174 </div> </div>		<div> <div> 175 </div> <div> 176 </div> <div> 177 </div> </div>		<div> <div> 178 </div> <div> 179 </div> <div> 180 </div> </div>	
<div> <div> 181 </div> <div> 182 </div> <div> 183 </div> </div>		<div> <div> 184 </div> <div> 185 </div> <div> 186 </div> </div>		<div> <div> 187 </div> <div> 188 </div> <div> 189 </div> </div>	
<div> <div> 190 </div> <div> 191 </div> <div> 192 </div> </div>		<div> <div> 193 </div> <div> 194 </div> <div> 195 </div> </div>		<div> <div> 196 </div> <div> 197 </div> <div> 198 </div> </div>	
<div> <div> 199 </div> <div> 200 </div> <div> 201 </div> </div>		<div> <div> 202 </div> <div> 203 </div> <div> 204 </div> </div>		<div> <div> 205 </div> <div> 206 </div> <div> 207 </div> </div>	
<div> <div> 208 </div> <div> 209 </div> <div> 210 </div> </div>		<div> <div> 211 </div> <div> 212 </div> <div> 213 </div> </div>		<div> <div> 214 </div> <div> 215 </div> <div> 216 </div> </div>	
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Paul  
Babs Inc.

Quote 1 each

**Kim Pierce-HELI TECH**

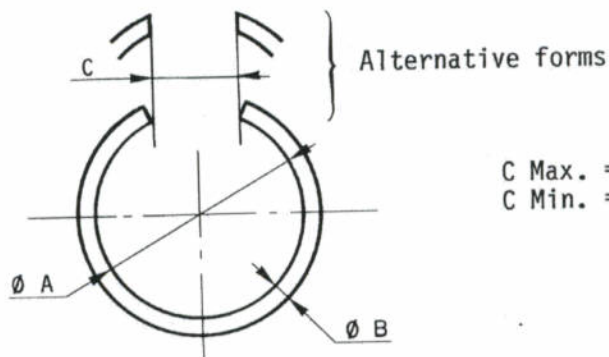
**From:** "Culbreth, Janet" <Janet.Culbreth@Turbomeca.com>  
**To:** "Kim Pierce-Red Barn Machine, Inc." <sales@redbarn.net>  
**Sent:** Tuesday, April 18, 2006 12:02 PM  
**Attach:** STANDARD.97450.03.EN.pdf; DESSIN TM0887G001 00 Ba.tif; DESSIN TM0887G001 01 B.tif; DESSIN TM0887G001 01 B (2).tif; DESSIN TM0887G001 02 B.tif; DESSIN.8002841200.001.A.tif; DESSIN.8002841200.002.A.tif; STANDARD.97430.02.EN.pdf  
**Subject:** new quote

Kim please quote one of each of the attached drawings. I have also attached the standards called out. Thank you for your prompt attention to this matter.

I will be sending the engine stand purchase order today for sure.

Janet

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TURBOMECA PART N°	Ø D Nominal	Ring at free state			
		Ø A	tol.	Ø B	tol.
9745004005	4	3.2	± 0,1	0,8	± 0,015
9745005005	5	4.2			
9745006005	6	5.2			
9745007005	7	6.2			
9745008005	8	7.2			
9745010005	10	9.2		1	
9745012005	12	11			
9745014005	14	13			
9745016005	16	14.4			
9745018005	18	16.4			
9745020005	20	18	± 0,15	2	± 0,02
9745022005	22	20			
9745024005	24	22			
9745025005	25	23			
9745026005	26	24			
9745028005	28	26			
9745030005	30	28			
9745032005	32	29.5			
9745035005	35	32.5	± 0,2	2.5	± 0,04
9745038005	38	35.5			
9745040005	40	37.5			

1. Material : XC 80 (piano wire)  $R \geq 1600$  MPa,  
no surface treatment (greased for storage).
2. Break sharp edges, radii 0.1 to 0.3.
3. Ø D nominal = nominal Ø of corresponding shaft or bore.
4. Marking type I category MA 12 according to ST 0020.
5. Nomenclature entered on part lists : RETAINING RING.
6. Do not create part numbers not assigned by this Standard.
7. Dimensions of housings : see page 2/2.

Issue 3rd  
11.09.85  
AE 37018

Issue 2nd  
11.07.88  
OM 31926

Issue 1st  
04.04.60



**Red Barn Machine, Inc.**

4681 Isabelle St. Eugene, OR 97402  
Ph: 541-344-9953 ~ Fax: 541-344-3863

**Quote Number: 1959****QUOTE**

Page: 1

**Quote To:**

Janet Culbreth  
TURBOMECA ENGINE CORPORATION  
RECEIVING DEPT.  
2709 FORUM DRIVE  
GRAND PRAIRIE TX 75052

Date: 5/5/2006  
Expires: 6/4/2006  
Reference:

Sales Person: KIM PIERCE

Line	Part Number	Description	Revision	Drawing
1	TM0887G001	MONTAGE DE SERTISSAGE	-	
		Lead Time: 4-6 Weeks		
		<u>Quantity</u>	<u>UM</u>	<u>Unit Price</u>
		1.00	EA	1,540.58000

Line	Part Number	Description	Revision	Drawing
2	8002841200	MONTAGE DE SERTISSAGE		
		Lead Time: 4-6 Weeks		
		<u>Quantity</u>	<u>UM</u>	<u>Unit Price</u>
		1.00	EA	2,055.33000

Signed: \_\_\_\_\_

SHOP COPY

RELEASED FOR PROD

DATE: 5/26/06 INT: 988

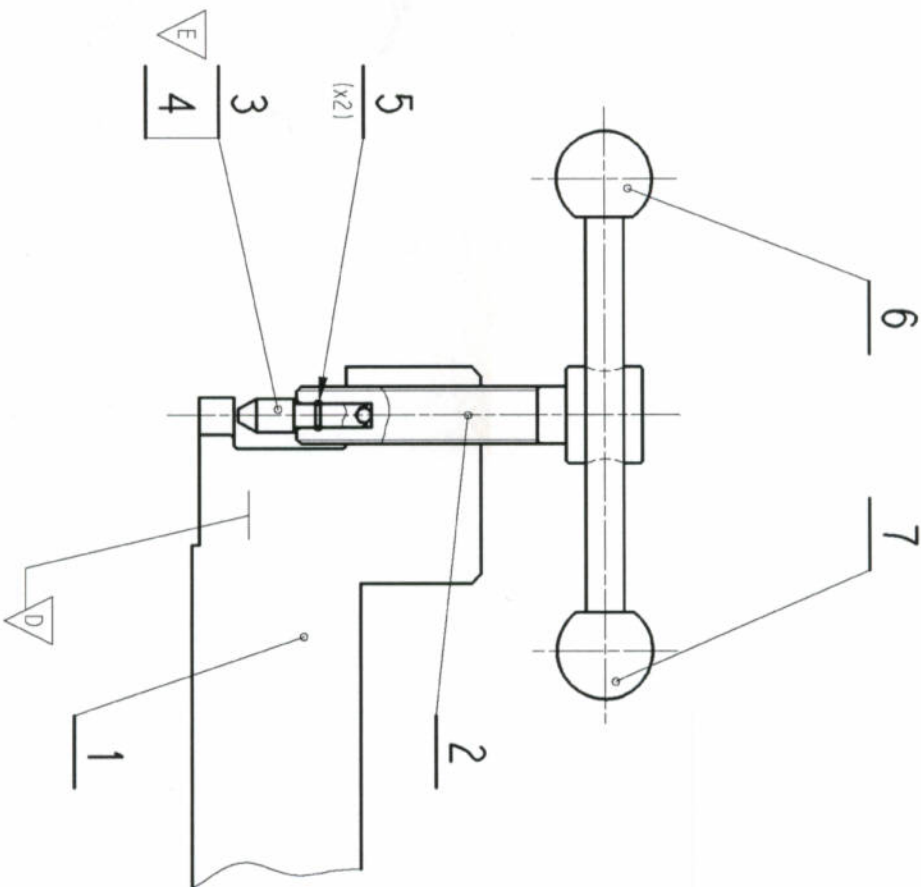
UTILISER LE REP.3 POUR LA RONDELLE BLINDAGE  
N° 2 292 43 057 0 DE L'ARRIEL.1.  
UTILISER LE REP.4 POUR LE DIFFUSEUR  
N° 0 332 26 716 0 DE L'APSS3200.

ZONE DE MARQUAGE DE LA REFERENCE OUTILLAGE.

LES COTES ET CRITERES DU PLAN REPERES SONT A  
TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITE".

PROCESS : -APRES AVOIR POSITIONNER L'INSERT DANS LA PIECE.  
LE SERTIR EN VISSANT LE REP.2.

FONCTION : SERTIR DES INSERTS.



Plan dessiné D.A.O a l'aide du  
logiciel :MICROCADD5 Revision : 6

DESSEIN PAR: CEMA - AB LE: 24-03-00	VERIFIE PAR: MESPLEDE	INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER ST 2100	DATE:
MACHINE/ENGINE: ARRIEL 1	DESIGNATION PIECE/DESCRIPTION: RONDELLE BLINDAGE	N°PIECE/PART NUMBER: 2 292 43 057 0	DATE:
DESIGNATION OUTILLAGE MONTAGE DE SERTISSAGE			DATE:
TOOL NAME			DATE:
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION			
ECHELLE SCALE 1/1		<b>Turbomeca</b> CODE FABRICANT F0228 / MANUFACTURER CODE	B. MESPLEDE DATE: 22-04-04
FORMAT SIZE A3	PLANCHE SHEET 1/1	TM 0887 G001	A. MESPLEDE DATE: 24-03-00



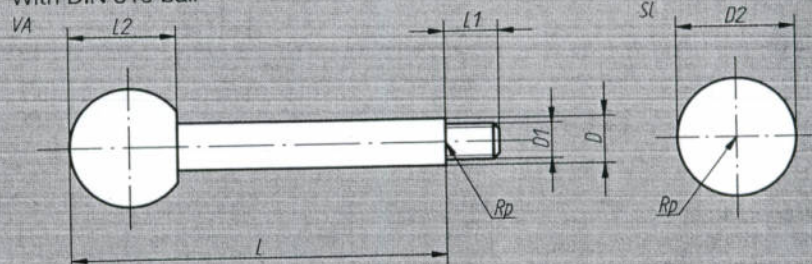


**Material:**  
Turning steel, glossy black PF 31  
duroplastic ball.

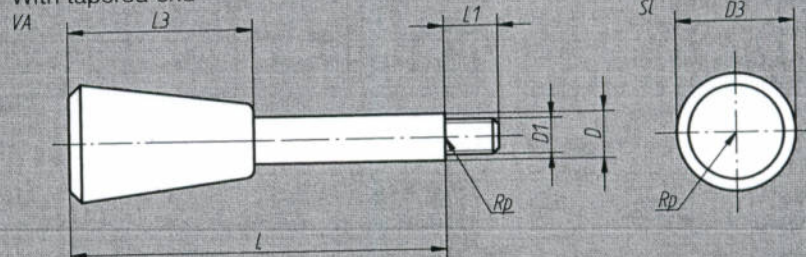
**Finish:**  
Glossy finish.

**Ordering Example:**  
NLM 06360-114 x 160.

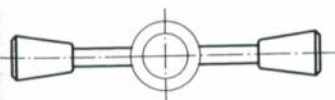
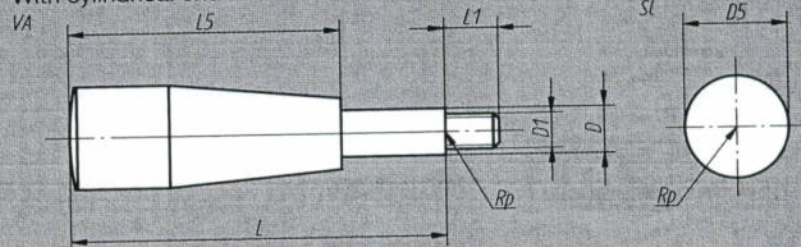
**Form A**  
With DIN 319 ball



**Form C**  
With tapered end



**Form E**  
With cylindrical end



New part no. Form A	Old part no. Form A	New part no. Form C	New part no. Form E	L	D	D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>	D <sub>5</sub>	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	L <sub>5</sub>
06360-108 x 63	-	06360-308 x 63	06360-508 x 63	63	8	M 6	20	20	17	9	18	30	45
06360-108 x 80	-	06360-308 x 80	06360-508 x 80	80	8	M 6	20	20	17	9	18	30	45
06360-108 x 100	0686080100	06360-308 x 100	06360-508 x 100	100	8	M 6	20	20	17	9	18	30	45
06360-110 x 80	-	06360-310 x 80	06360-510 x 80	80	10	M 8	25	25	23	11	22,5	38	60
06360-110 x 100	-	06360-310 x 100	06360-510 x 100	100	10	M 8	25	25	23	11	22,5	38	60
06360-110 x 125	0686100125	06360-310 x 125	06360-510 x 125	125	10	M 8	25	25	23	11	22,5	38	60
06360-112 x 100	-	06360-312 x 100	06360-512 x 100	100	12	M10	32	30	28	14	29	46	70
06360-112 x 125	-	06360-312 x 125	06360-512 x 125	125	12	M10	32	30	28	14	29	46	70
06360-112 x 160	0686120160	06360-312 x 160	06360-512 x 160	160	12	M10	32	30	28	14	29	46	70
06360-114 x 125	-	06360-314 x 125	06360-514 x 125	125	14	M12	35	35	28	16	32,5	53	70
06360-114 x 160	-	06360-314 x 160	06360-514 x 160	160	14	M12	35	35	28	16	32,5	53	70
06360-114 x 200	0686140200	06360-314 x 200	06360-514 x 200	200	14	M12	35	35	28	16	32,5	53	70
06360-116 x 160	-	06360-316 x 160	06360-516 x 160	160	16	M14	40	35	28	18	37	53	70



**LES COTES METRIQUE**

100 C 6 Material	Ø nominal	Z 100 CD 17 Material
9743010001	1	9743010002
9743015001	1.5	9743015002
9743020001	2	9743020002
9743025001	2.5	9743025002
9743030001	3	9743030002
9743035001	3.5	9743035002
9743040001	4	9743040002
9743045001	4.5	9743045002
9743050001	5	9743050002
9743055001	5.5	9743055002
9743060001	6	9743060002
9743065001	6.5	9743065002
9743070001	7	9743070002
9743075001	7.5	9743075002
9743080001	8	9743080002
9743085001	8.5	9743085002
9743090001	9	9743090002
9743095001	9.5	9743095002
9743100001	10	9743100002
9743105001	10.5	9743105002
9743110001	11	9743110002
9743115001	11.5	9743115002
9743120001	12	9743120002
9743125001	12.5	9743125002
9743130001	13	9743130002
9743140001	14	9743140002
9743150001	15	9743150002
9743160001	16	9743160002
9743170001	17	9743170002
9743180001	18	9743180002
9743190001	19	9743190002
9743200001	20	9743200002

**BILLES COTES POUCE**  
non valables pour études nouvelles

100 C 6 Material	Ø nominal	Matière Z 100 CD 17
9743047621	4.762	9743047622
9743063501	6.35	9743063502
9743111121	11.112	9743111122
9743127001	12.7	9743127002
9743142881	14.288	9743142882
9743190501	19.05	9743190502

SCOPE :

The aim of this standard is to define the dimensions and the quality level of the balls used to TM.

MAXIMUM DEVIATION BETWEEN NOMINAL AND AVERAGE DIAMETER : \*  $\pm 0.0025$

SHAPE DEVIATION \* : less than 0.0005.

ROUGHNESS \* : less than Ra 0.05 microns.

MATERIAL : 100 C 6 (HRc 63  $\pm$  3) or Z 100 CD 17 (HRc 60  $\pm$  3)

\* DEFINITIONS (according to NF E 22 381)

AVERAGE DIAMETER OF A BALL : Arithmetical average of 10 average diameters defined in 10 random diametral planes each average diameter being the average between the largest and the smallest diameter measured in each diametral plane.

SHAPE DEVIATION : Arithmetical average of the circularity deviations measured in 10 random diametral planes. Circularity deviation is the largest gauge run out for a complete rotation in the diameter plane.

ROUGHNESS : The surface profile variations measured by the average height method : micron value of the standard deviation Ra. The roughness of a ball is the arithmetical average of 10 measurements taken in 10 random diametral planes.

NOTE : This standard only applies to balls used separately. If a mechanism requires the matching of balls the latter shall be defined in compliance with the terms of standard NF E 22 381 (class and grade of balls).

A special code number shall then be given to the set of balls concerned which will be kept together in a same package.

issue 1st  
3.4.68

issue 2nd 1975  
O.M. 26585

**ST 9743**

sheet

1/2



# QUOTE TEMPLATE

PART NUMBER: TM0887 POOL

REV.: \_\_\_\_\_

PART NAME: Striver

DATE: 04/21/06

Material:

1.0" X 2 1/2" X 5.0' 4140

Source:

12 FT length

Sawing:

SET-UP: \_\_\_\_\_

RUN: \_\_\_\_\_

Manual Lathe

SET-UP: \_\_\_\_\_

RUN: \_\_\_\_\_

Manual Mill:

SET-UP: \_\_\_\_\_

RUN: \_\_\_\_\_

4.5 hrs

Mori SL154-CNC Lathe:

PROG: \_\_\_\_\_

SET-UP: \_\_\_\_\_

RUN: \_\_\_\_\_

Mori SL2500-CNC Lathe:

PROG: \_\_\_\_\_

SET-UP: \_\_\_\_\_

RUN: \_\_\_\_\_

Mori SV500-CNC Mill:

PROG: \_\_\_\_\_

SET-UP: \_\_\_\_\_

RUN: \_\_\_\_\_

Mori NV5000-CNC Mill

PROG: \_\_\_\_\_

SET-UP: \_\_\_\_\_

RUN: \_\_\_\_\_

CNC MILL MAZAK:

FINISHING/DEBURR:

QC:

.3 hrs

FIXTURE/JIG:

NOTES:

Allow time for heat treatment 43-47 Rc

# QUOTE TEMPLATE

PART NUMBER: T40887 P002

REV.: \_\_\_\_\_

PART NAME: Vis

DATE: 04/21/06

Material:

7/8 Ø 4140 X 4.0" Length

Source:

12FT

Sawing:

SET-UP:

RUN:

Manual Lathe

SET-UP:

RUN:

4.0 hrs.

Manual Mill:

SET-UP:

RUN:

Mori SL154-CNC Lathe:

PROG:

SET-UP:

RUN:

Mori SL2500-CNC Lathe:

PROG:

SET-UP:

RUN:

Mori SV500-CNC Mill:

PROG:

SET-UP:

RUN:

Mori NV5000-CNC Mill

PROG:

SET-UP:

RUN:

CNC MILL MAZAK:

FINISHING/DEBURR:

QC:

.3 hrs

FIXTURE/JIG:

NOTES:

Use 5 mm Ø Reamer

- allow time for heat treatment 43 to 47 Rc
- item 6 is a buy out.

Micro DO- RR-030-4 .250 u/Ø hole  
(for .040 with groove)

.030 - .031 50.0¢



# QUOTE TEMPLATE

PART NUMBER: TM0887 POH: 003

REV.: \_\_\_\_\_

PART NAME: 7:80 Pointeav.

DATE: 04/21/06

Material:

5/16" Ø 01 x 3 1/2" (this length makes both parts) Source: 3FT

Sawing:

SET-UP: \_\_\_\_\_

RUN: \_\_\_\_\_

Manual Lathe

SET-UP: \_\_\_\_\_

RUN: \_\_\_\_\_

2.5 hrs (both.)

Manual Mill:

SET-UP: \_\_\_\_\_

RUN: \_\_\_\_\_

Mori SL154-CNC Lathe:

PROG: \_\_\_\_\_

SET-UP: \_\_\_\_\_

RUN: \_\_\_\_\_

Mori SL2500-CNC Lathe:

PROG: \_\_\_\_\_

SET-UP: \_\_\_\_\_

RUN: \_\_\_\_\_

Mori SV500-CNC Mill:

PROG: \_\_\_\_\_

SET-UP: \_\_\_\_\_

RUN: \_\_\_\_\_

Mori NV5000-CNC Mill

PROG: \_\_\_\_\_

SET-UP: \_\_\_\_\_

RUN: \_\_\_\_\_

CNC MILL MAZAK:

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

FINISHING/DEBURR:

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

QC:

.2 hrs

\_\_\_\_\_

\_\_\_\_\_

FIXTURE/JIG:

\_\_\_\_\_

\_\_\_\_\_

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NOTES:

Run one : one Run 5.00mm chamfers  
1st then cham on collet to finish part.

allow time for heat treatment.  
61 RC.



# QUOTATION



Page 1

## QUOTED FOR

HELI TECH INC  
EUGENE, OR 97402  
ATTN: KIM  
FAX: 541-344-3863

## SHIP TO

HELI TECH INC  
4681 ISABELLE ST  
EUGENE, OR 97402



Refer To This Number  
When You Place Your Order

If You Need Any Assistance With This Quote,  
Contact TOM ULRICH

QUOTE NUMBER	QUOTE DATE	VALID UNTIL	ACCT NUMBER	SHIP VIA	FOB POINT	TERMS
374733	04/27/06	05/12/06	HE0975	PMTSCO TRUCK		1% 10/25 Net 30

QTY ORDERED	DESCRIPTION	ESTIMATED QTY TO SHIP	UM	UNIT PRICE	TOTAL
1	CUT 1.500IN 4-1/2"RD (4.542) 4142 ANLD RTOS	1.0000	CT	19.4400	23.33 19.44
5	CUTS 1.500IN 4-1/2"RD (4.542) 4142 ANLD RTOS	5.0000	CT	14.2540	85.52 71.27
1	BAR 12.667'RL 1" 4140 HR ANLD/N&T PLATE CUT 1.250 INCHES WIDE	55.2281	LB	2.3501	13.00/FT 129.79
1	CUT 144.000IN 5/8"RD 4142 HR ANLD	1.0000	CT	25.3600	30.43/FT 25.36
1	BAR 12.667'RL 1" 4140 HR ANLD/N&T PLATE CUT 2.500 INCHES WIDE	110.4562	LB	1.9360	21.38/FT 213.84
1	CUT 144.000IN 7/8"RD 4142 HR ANLD	1.0000	CT	44.4900	4.45/FT 44.49
1	ONLY 36.000IN 5/16"RD 0-1 POLISHED DRILL ROD	1.0000	EA	3.6700	1.47/FT 3.67

228/



PACIFIC MACHINERY AND TOOL STEEL CO.  
3445 N.W. LUZON ST.  
PORTLAND, OR 97210  
226-7656 / 1-800-547-1091 FAX: 503-226-7588

Salesman: JPW Contact: KIM Phone: 541-344-2304 FAX: 541-344-3863

FREIGHT  
TAX

.00  
.00

TOTAL

507.86